

ard raccanello s.p.a.

TECHNICAL SHEET 400

boiacca passivante

boiacca passivante rust inihibitor for reinforcing bars

GENERAL

PROPERTIES

CODE 1.960.0030

BOIACCA PASSIVANTE is a grey mono component rust inhibitor based on cement, synthetic resins & corrosion inhibitors. It is ideal for the protection of reinforcement bars in decaying concrete. It offers remarkable alkalinity & protects iron against aggressive agents such as CO₂/SO₂ & chlorides whilst offering a perfect anchorage for restoration and retrieval mortars such as ARDMALTA and ARDPLAN AS/BS.

BOIACCA PASSIVANTE is a specific corrosion inhibitor for concrete reinforcing bars.

INSTRUCTIONS Substrate preparation:

• Rusty iron surfaces: clean thoroughly removing any unsound and unanchored concrete parts. The iron must be brushed or sanded until all oxidated parts are eliminated.

Application:

- Carefully mix BOIACCA PASSIVANTE with about 24% of clean water until a smooth brushable grout is obtained.
- Leave to settle for a few minutes, stir lightly without adding water
- Apply 2 layers by brush allowing approx. 2 hours between layers, for a total thickness of minimum 2 mm.
- Cover by applying ARDMALTA within 5 hrs.
- Do not apply below 5°C or above 30°C.
- Store at ambient temperature.
- Wash tools with water immediately before the product begins to harden.
- The mixed product is highly alkaline: use gloves & protective eyewear. **Eye contact:** wash eyes immediately for a few minutes with plenty of water.
- Refer to the MSDS for further details.

TECHNICAL PROPERTIES

BINDER	Synthetic polymeric resin cement
GRANULOMETRY	0,3 mm
FRESH MORTAR VOLUME WEIGHT (UNI 8995)	1,70 ± 0,05 g/cm ²
CHORIDE IONES CONTENT	≤ 0.05%
POT-LIFE	60 min
INTERVAL BETWEEN LAYERS	2 hrs
ADHESION TO CONCRETE	≥ 2.0 MPa

Product certified in conformity to norm EN 1504-7 Products and systems for the protection and restoration of the concrete structures

YIELD	A min dry film thickness of 2 mm is required (2 layers by brush) to obtain a good result. Said thickness, (applying correctly without spilling), implies a yield of about 1.25 m²/kg.
TENDER SPECIFICATION ITEM	BOIACCA PASSIVANTE RUST INHIBITOR FOR REINFORCING BARS Application on treated reinforcing bars, for the restoration of armoured concrete, of cement based grout, synthetic resins and corrosion inhibitors with anti carbonation properties; min thickness approx 2 mm – type BOIACCA Passivante Antiruggine for reinforcing bars (Ard F.Ili Raccanello SpA) suitable for protection against acid gases CO_2 - SO_2 , with a min consumption of 0,8 kg/m ² .
	€/m²

The data herein were correct at the time of Quality Control and refer to standardized environmental conditions. The same are to be considered as a guide. Revision 2019/03



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